



## Material - BS 309C30

### Standard Specification for Heat Resisting Stainless Steel; Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 309C30 Heat Resisting Stainless Steel; Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.500 max.	As - Cast	
Silicon	Si %	2.500 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.050 max.		
Sulphur	S %	0.050 max.		
Chromium	Cr %	22.000 - 27.000		
Nickel	Ni %	10.000 - 14.000		
Molybdenum	Mo %	1.500 max.		
Iron	Fe %	Balance		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	515 min.
			Yield Strength in Mpa	240 min.
			Elongation in %	10 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4837	DIN	Germany	Casting
J93503	UNS	USA	Casting
SCH 13 A	JIS	Japan	Casting
422936	CSN	Czech Republic	Casting
40 CH 24 N 12 SL	GOST	Russia	Casting
40 CrNiSi 25-12	MSZ	Hungary	Casting
A297 Grade HH	ASTM	USA	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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